

#### Conductive rubber sheets 5750-S

In EMI shielding, this rubber in particular is used as a medium to provide electrical conductivity across a gasketflange interface

The rubber is made conductive by incorporating small conductive metal particles throughout the material. It can provide an EMI-proof and watertight seal in narrow constructions.

Electrically conductive rubbers are typically used for EMI applications. But they are also useful for EMP protection, wave-guide applications and against static electricity.

The rubber can be filled with silver, nickel, silvered glass, silvered aluminium, or graphite (only for ESD). Commercial EMI applications often choose Nickel-graphite conductive rubber (Part number 5760) or Graphite conductive rubber (Part number 5755) from a costs point of view, while military and aerospace applications often call for silver plated aluminium (Part number 5750) to meet Mil-G-83528C specifications. In military or aerospace, fluorosilicone versions may also be used due to their chemical and fuel resistance.

As the material shields high frequencies, electrically conductive rubber shows a shielding effect of 60 dB at 30MHz ~ 10GHz. Due to its excellent conductivity, grounding, and EMI shielding effect, it is well suited for military communications equipment. The rubber can be manufactured in various shapes such as sheets, molded parts, diecut, strips, o-rings, etc.

### Conductive adhesive information (Conductive PSA)

Property	Unit	Outcome	Test method		
Surface resistance	Ω/sq	<0.10	MIL-DTL-83528C		
Adhesive strength	G/25mm	850	ASTM D 3330		
Conductive PSA		Acrylic + Ni	-		
Liner		Paper, Film	-		
Please note: Conductive adhesive is optional. By default, these Conductive rubber gaskets are supplied without adhesive					

#### **Benefits**

- Excellent conductivity on the entire surface
- Excellent electromagnetic shielding effect
- Easy die-cutting, kiss-cutting and slitting
- Temperature ranges of -60 to +185°C (under certain circumstances, tolerance can be up to 220°C

**Electrically conductive rubber** is available as



- Sheets
- Molded parts
- Die-cut or flash cut
- Strip/Profile (5750-P)

#### Special materials (on request)

These conductive rubber sheets are also available in special materials for special applications for example applications with chemicals. Below is a list of special materials. For availability and delivery please email info@hollandshielding.com

- Silicone Carbon
- Fluorosilicone Nickel Graphite
- Silicone Nickel Graphite Flame Retardant
- Silicone Silver Aluminium
- Fluorosilicone Silver Aluminium
- Fluorosilicone Nickel
- Silver Plated Nickel
- Silvered Glass
- EPDM (thickness 1 mm)
- Silver copper silicone conductive rubber



Conductive rubber 5750-S series cut according to customer drawing



Conductive rubber 5750 series can be made as small as the tip of a pen



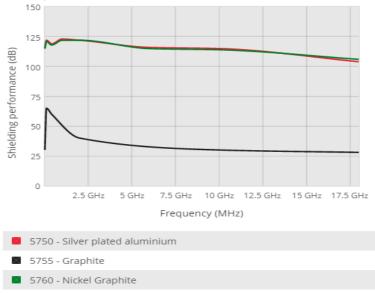


### **Custom sheet size on request**

#### **Technical properties**

	5750	5755	5760
Part number	silver plated aluminium	Graphite	Nickel graphite
Filler	Ag/Al	Graphite	Ni-graphite
Base polymer	Silicone	Silicone	Silicone
Width (mm)	600 x 600		
Elongation, %, min.	90	50	50
Flame resistance, UL94 (horizontal)	НВ	HB	HB
Flame resistance, UL94 (vertical)	V-0	V-0	V-0
Volume resistance, Ohm-cm (expression of conductivity)	0.008	1.8	0.05
Surface Resistance, Ω/sq	2		3-5
Operating temp.	+125	+160	+160
Range (°C)	-55	-50	-55
Colour	Dark tan	Black	Dark grey
Shore Hardness (A +/-5) ASTM D2240	65	60	60
Volume Resistivity (ohms) ASTM D991	0.005	2.2	0.04
Shore A (1 mm thickness)	73	71	70
Shore A (2 mm thickness)	70	75	60
Tensile strength. psi, min.	90	50	50

#### **Shielding performance**



**Please note:** These values are measured under laboratory conditions. Results may vary in other situations; please read our Guarantee.

#### What questions need to be answered to select the right material?

- 1. What is the approximate shielding effectiveness you need to achieve for your application?
- 2. What environment will this material be exposed to? Does the rubber need to be solvent or fuel resistant (fluorosilicone)?
- 3. Are you looking for a semi-conductive/static dissipating material or is this a true EMI/RFI shielding application?



### **Available sheet thicknesses**

Ag/Al Silicone conductive rubber (silver plated aluminium) 5750									
Thickness (mm)	0.3	0.5	1.0	1.2	1.5	1.7	2.0	2.5	3.0
Part number	5750-0.3	5750-0.5	5750-1.0	5750-1.2	5750-1.5	5750-1.7	5750-2.0	5750-2.5	5750-3.0
Graphite conductive rubber 5755									
Thickness (mm)	1.0	1.2	1.5	1.7	2.0	2.5	3.0		
Part number	5755-1.0	5755-1.2	5755-1.5	5755-1.7	5755-2.0	5755-2.5	5755-3.0		
Ni-Graphite conductive rubber (dark gray) 5760									
Thickness (mm)	0.3	0.5	1.0	1.2	1.5	1.7	2.0	2.5	3.0
Part number	5760-0.3	5760-0.5	5760-1.0	5760-1.2	5760-1.5	5760-1.7	5760-2.0	5760-2.5	5760-3.0

### How does the conductive filler material in the rubber compare to costs and performance?

Part number	Conductive filler	Cost	Conductivity	Typical shielding effectiveness*
5750	Silver plated Aluminium	\$\$\$	Extremely conductive	120 dB
5760	Ni-graphite	\$\$	Super conductive	100 dB
5755	Graphite	\$	Very conductive	70 dB

Series	Туре	Thickness (mm)	Width (mm)	Length (mm)	Tape code
Select an option:	· s		•		• Select an option:
5750 : Silver plated aluminum 5760 : Ni-Graphite		Check "Available sheet thicknesses" table above for more information	Specify the width of the Conductive rubber sheet in mm	Specify the length of the Conductive rubber sheet in mm	<ul><li>02 : without self- adhesive</li><li>03 : with conductive</li></ul>
<b>5755</b> : Graphite					self-adhesive (only recommended on small sizes)

<sup>\*</sup> Note: The **red** blocks are required